

## Transforming propylene streams into high-value molecules

NX CONSER is capable to flexibly valorize C3 (Propylene) stream into high added value molecules.

Starting from C3 stream NX CONSER can produce several molecules that have a wide variety of applications.

The advantages of NX CONSER technology, improved and updated by NX CONSER and its industrial or academic partners, are testified from more than 50 years of research and 20 years of commercial production in different sites worldwide.

## Our solution to sustainable epichlorohydrin production

The new ECH-EF (epichlorohydrin eco-friendly) patented technology is the most effective green route to produce epichlorohydrin, thanks to its several advantages: lower cost of the raw materials; lower plant investment cost; substantial reduction of energy consumption and of the aqueous and chlorinated by-products.



# NX CONSER™ C3 Derivatives C3 Derivatives technology for costeffective and ecofriendly results

## Applications

#### **ECH-EF**

 Widely used as a chemical intermediate (mainly epoxy resins).

#### **MIBK**

- Nitrocellulose, Alkyd and Epoxy Resins, Vinyl and Polyurethane Copolimers.
- Solvent for High Solids Coatings, for Varnishes, Adhesives and Inks and for Agrochemicals (Pesticides).
- Surfactants.
- Pharmaceuticals and Mineral Oils Purification.
- Rubber Additive

### Your benefits

- Optimized and adaptable chemical process for maximum MIBK<sup>1</sup> selectivity and acetone recovery
- Premium product quality
  with minimal environmental
  footprint and zero liquid
  waste
- Reliable advanced reactor design and precise temperature control for optimal MIBK¹ production
- Advanced technology with reduced utilities use, costeffective plant investments, and energy savings with ECH-EF

1 Methyl Isobutyl ketone



### Technical overview

- MIBK NX CONSER Process features high product purity (> 99.6% wt); acetone conversion (> 99%); high selectivity.
- The PO process is propylene chlorohydrination or CHPO. Propylene, chlorine and lime milk are used as raw materials.

#### **LEGENDA**

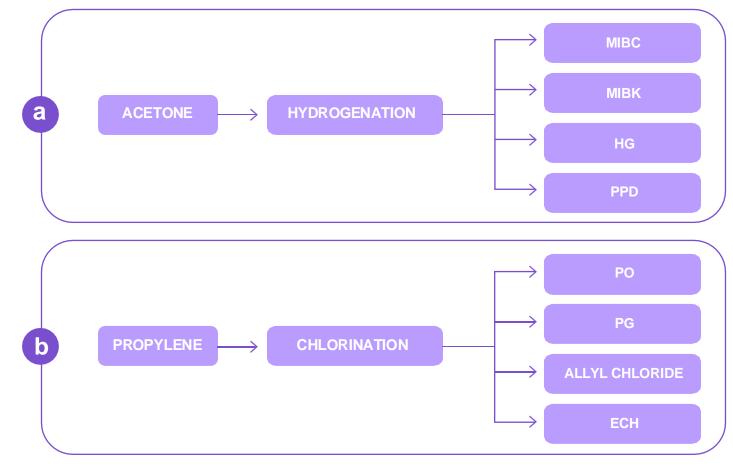
**PO** = Propylene oxide

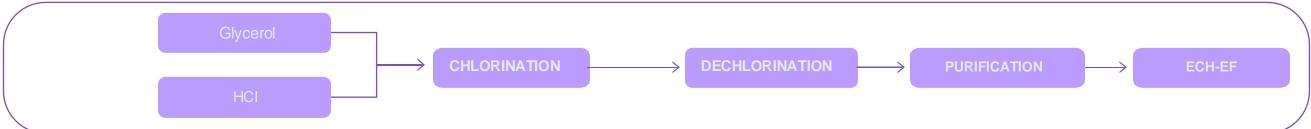
**PG** = Propylene Glycol

MIBC = Methyl Isobutyl Carbinol

**HG** = Hexylene Glycol

**PPD** = p-Phenylenediamine





1 Methyl Isobutyl ketone